

Job Set #36



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3713-041
Job Sheet 174154



Part No: D3713-041

Job Qty: 1 ea

Part Name: Lid Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/12/18

Job Tracking No:

Due Date: 4/17/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A new issue 08-01-30 DD verified by:EC IPP Rev:B change to revB ecn 1145 08-03-19
DD verified by:EC IPP Rev:C add label DD 10.03.23 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/16/18	4/16/18	0.00	0.00	Start Up Large Fab-5		DC 2018-03-29
100	Large Fab	1 pcs	4/17/18	4/17/18	0.00	16.67	Large Fab 8		DC 2018-03-29
110	Large Fab	1 pcs	4/17/18	4/17/18	0.00	16.67	Large Fab 1		DC 2018-03-29
120	QC	1 pcs	4/17/18	4/17/18	0.00	0.00	QC5		DC 18-4-5
130	QC	1 pcs	4/17/18	4/17/18	0.00	0.00	QC9		DC 18-4-5
140	Powdercoat	1 pcs	4/17/18	4/17/18	0.00	0.33	Powdercoat4		BR 18-4-16
150	QC	1 pcs	4/17/18	4/17/18	0.00	0.00	QC3		AL 18-4-16
160	HandFinish	1 pcs	4/17/18	4/17/18	0.00	2.27	HandFinish3		AL 18-4-16
170	QC	1 pcs	4/17/18	4/17/18	0.00	0.00	QC3		AL 18-4-16
180	Packaging	1 pcs	4/17/18	4/17/18	0.00	0.00	Packaging3-1		AL 18-4-16
190	QC21-SA	1 Ea	4/17/18	4/17/18	0.00	0.00	QC21		DC 18-4-17

Part Op 100 - 1- drill holes in both D3715-1 as per dwg D3715 2- deburr 3- assemble as per dwg D3713 and weld as per QSI004
Descriptions: 110 - 1- cut mesh as per dwg D3743 2- weld mesh as per dwg D3713
140 - START TIME: 11:20 FINISH TIME: 11:50 - 00:1:3200 M 138700 -
160 - 1-Apply Wing Walk on mesh as per Dwg D3713 and QSI 005 4.4 2-Apply Clear coat over label on lid only

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2327-1	Spacer Bushing	2 Ea (2 ea)	90-Start up Operation	5016562
D2329	Label Plate	1 Ea (1 ea)	90-Start up Operation	50102848
D2581	Mounting Bracket	2 Ea (2 ea)	90-Start up Operation	5042562
D3749-1	Hinge Half	3 Ea (3 ea)	90-Start up Operation	160537
M304TS0.750W.065	304 Sq Tube .75X.75X.065W	31.0220 ft (31.022 ea)	90-Start up Operation	5008917
M304EX0.75-16F	Expanded Metal Flat SS	17 sf (17 ea)	110-Large Fab	5049717
D2258-300	Placard	1 Ea (1 ea)	160-HandFinish	5027159

3/12/2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2327-1	2	14	0
	D2329	1	6	0
	D2581	2	84	0
	D3749-1	3	10	0
	M304TS0.750W.065	31	690	0
110-Large Fab	M304EX0.75-16F	17	1,308	0
160-HandFinish	D2258-300	1	5	0
Part Specifications				
Specifications could not be found.				

Plex 3/12/18 11:34 AM Dart.Gagnon.Michelle



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Container No: S052049



Part: D3713-041

Job No: 174154

Serial No/Batch: S052049

Revision:

Inspector:

Date: 03/16/18

Master Unit 001720



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